

Department: Welding

Reports To: Welding Supervisor

Main Responsibilities:

(Overall responsibilities, delegated authorities & accountability)

- Experienced Orbital Welder (ability to programme and set up Orbital Weld)
- Terminating Steel Tube Flying Leads (STFL's)
- Working with tube of various sizes
- Use of Orbital wire fed heads
- Using AMI equipment would be an advantage
- Dealing with helically wound tubes (advantage)
- Day-to-day contribution to the welding team.
- Working as part of the production team the ideal candidate for this position will be fully conversant with the TIG welding process and familiar with ASME IX
- You will have a proven track record in butt welding with a variety of dissimilar metals (stainless steel to duplex materials) in order to manufacture key components for the oil and gas industry.
- Ability to read and understand Engineering drawings in order to take the appropriate action.
- Ensure correct materials & welding methods are used in line with drawing.
- The ability to read and interpret technical specifications and engineering drawings.
- Good organisation skills with meticulous eye for detail most important.
- Some training will be available if required.

Quality Assurance

- Adhere to Company procedures.
- Design to British and ISO Standards.

Health & Safety Responsibilities:

- Take reasonable care of your own health and safety.
- Ensure working area is clean and tidy.
- Take reasonable care not to put other people - fellow employees & members of the public at risk by what you do or do not do in the course of your work.
- Ensure tooling and machines are safe to use.
- Co-operate with the Company, making sure you get training, and you understand and follow the company's health and safety policies, procedures, and work instructions.
- Not to interfere with or misuse anything that has been provided for your health, safety, or welfare.
- Report any injuries or illnesses you suffer as a result of doing your job.
- Report any incidents, near-misses or safety concerns you see in the workplace.
- Tell your employer if something happens that might affect your ability to work (e.g., becoming pregnant or suffering an injury)
- If you drive or operate machinery, to tell your employer if you take medication that makes you drowsy - they should temporarily move you to another job if they have one for you to do.
- Ensuring all appropriate PPE is worn at all times. (mask/ gloves/ jacket / boots)

Environmental Responsibilities:

- Ensure yard is tidy and organised - regularly swept, reduce attraction of vermin.
- Monitor waste levels and request emptying service at appropriate point.
- Raise any issues with vermin / or other environmental issues.
- Ensure machines have the correct levels of coolant and that containers are stored correctly and disposed in hazardous waste container when empty.
- Maintenance issues are addressed / liaison with Mazak.
- Swarf from the machines is emptied regularly and disposed of in correct waste bin.
- Any spills from machines are reported and addressed by trained Spill's individual.
- Ensure any rubbish / waste from working area is cleared and disposed in correct way.
- Understand and ensure measures designed to minimise environmental impact as a business is adhered to as per the company Environmental Policy.
- Adhere to & follow environmental initiatives in place at MSCM, e.g., Recycling, printer usage.
- Tell your employer if you wish to report an environmental matter concerning the business.
- Ensure waste is disposed of correctly.
- Ensure gases are used correctly, secured & stored properly, ventilation is at a safe level.

The Person:

Experience & Personal Attributes:

- Experience in Orbital Welding.
- Weld Certificate for an orbital machine would be preferred but Experience will overrule.
- Able to work well as part of a team.
- Ability to work accurately and methodically.
- Good numeracy and basic IT skills.
- Good communication skills.
- Ability to plan and organise work.
- An understanding of health and safety requirements.
- Flexible approach to duties and tasks.
- Excellent attention to detail.
- The ability to work accurately under tight deadlines.
- Ability to work unsupervised – self-motivated.
- Team player & contributor.
- Forward thinking/ problem solver
- Ability to adopt change and a flexible working approach.
- Open-minded and willing to constructively challenge things.
- Promote and maintain a safe working environment, report any accidents, near misses or safety concerns.
- Ability to manage risk daily.
- Promote and maintain a safe working environment, report any accidents, near misses or safety concerns.
- Commitment and dedication.

Desirable

- Oil and Gas Industry experience.